Service Bulletin

LifeFitness

SB No. ST04090901N1

Original Date	Revised Date	Problem Code	Type Code	Status	Author
SEP 09, 2004	-	-	-	New	J. Morley

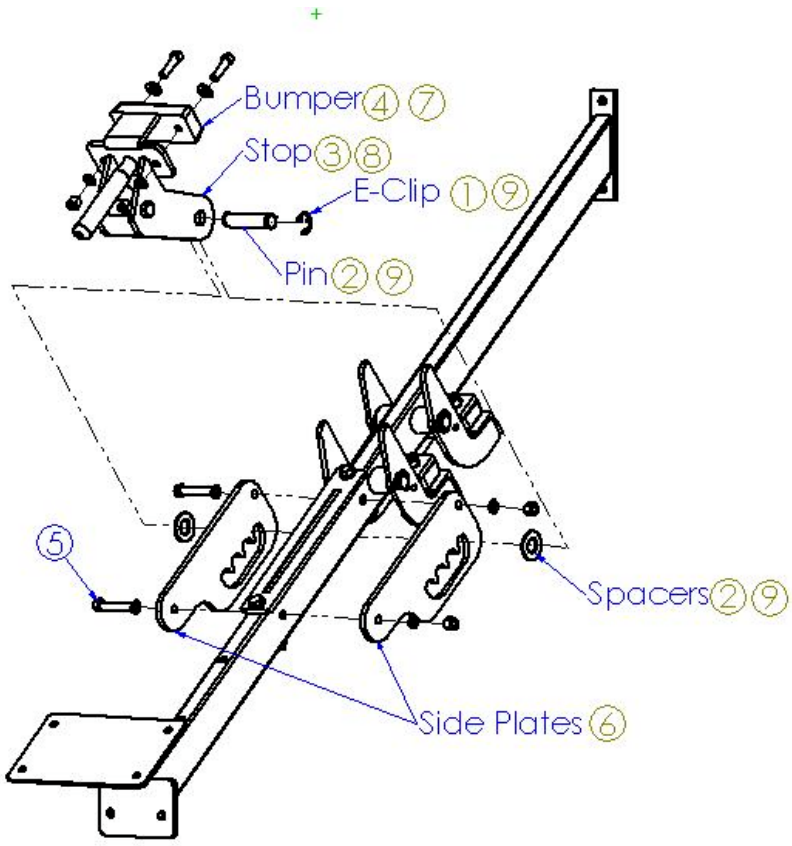
Subject: PLLL Retrofit Klt Part No. 7757401.
Serial Number: ALL

Time Required: ☐15 min ☐30 min ☐45 min ☒1 hr +

Distribute To: ☒Internal ☒Dealer ☒ISO ☐Customer

Note: The circled numbers in the illustrations reference the procedural steps.

1. Remove the E-Clip from the retaining pin on the stop.
2. Remove the pin and note the position of the spacers for proper re-assembly.
3. Remove the stop from the frame.
4. Remove the rubber bumper from the stop.
5. Remove the bolts attaching the side plates, and then remove the side plates.
6. Install the new side plates to the frame using the same bolts.
7. Install the rubber bumper to the new stop.
8. Reposition the stop over the side plates.
9. Replace the pin. Make sure the spacers are in the same position and install E-Clips.



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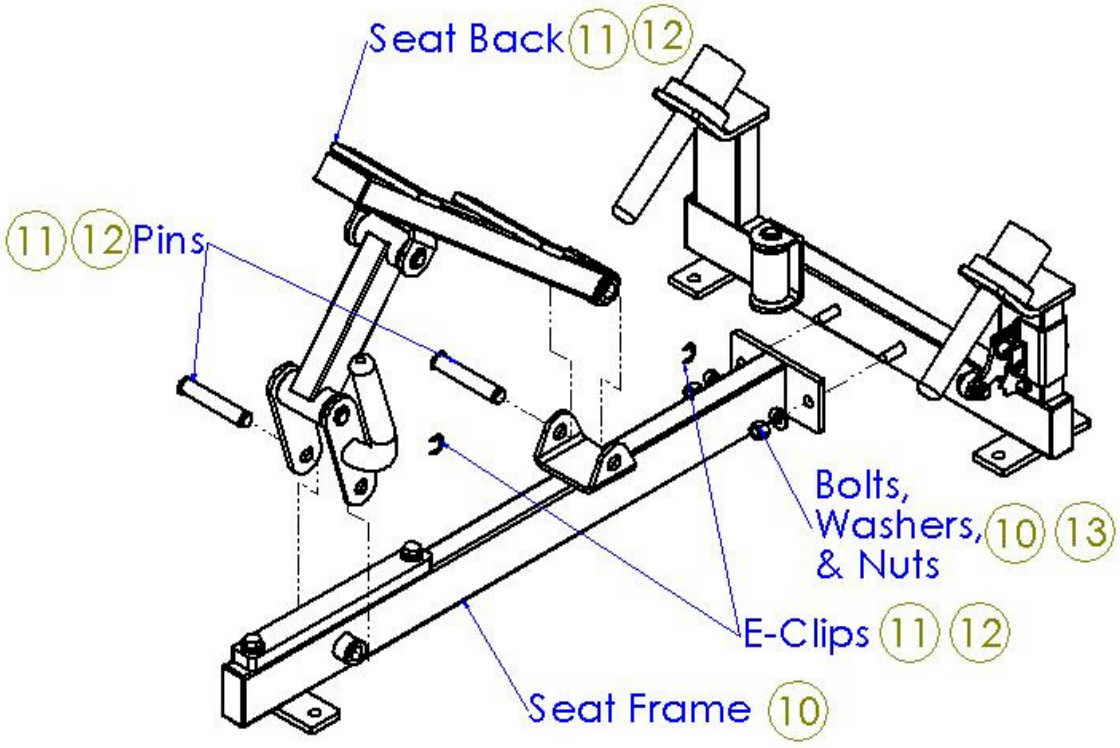

10. Remove the seat frame from the main frame.
11. Remove the E-Clips, pins, and seat back from the seat frame.
12. Re-attach the seat back and handle linkage using the pins and E-Clips.
13. Re-attach the seat frame to the main frame using the hardware removed.

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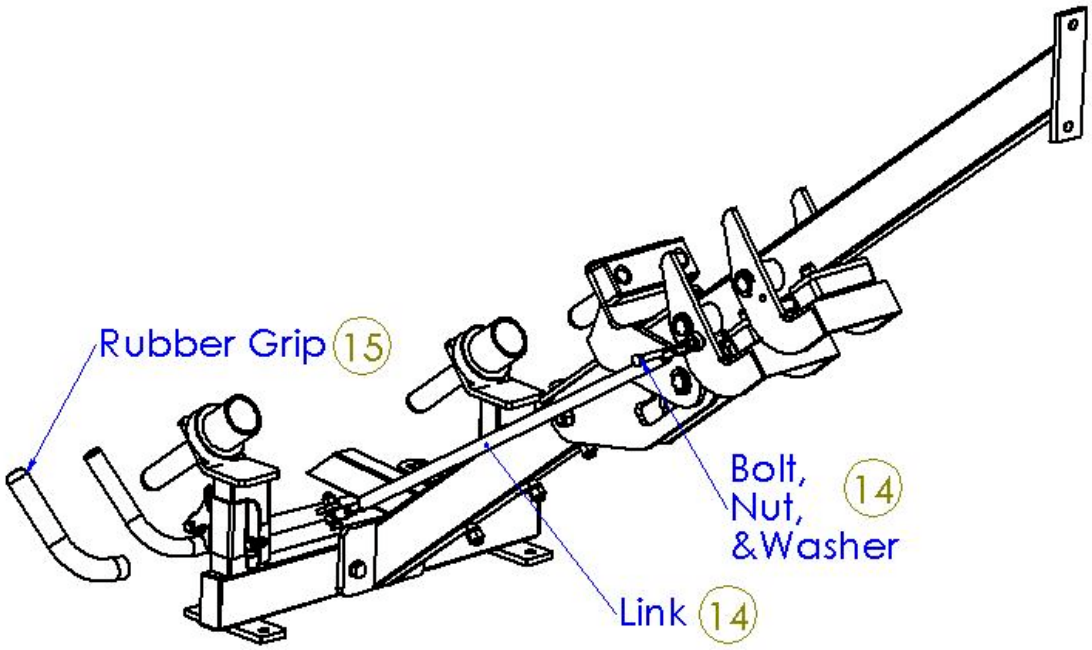
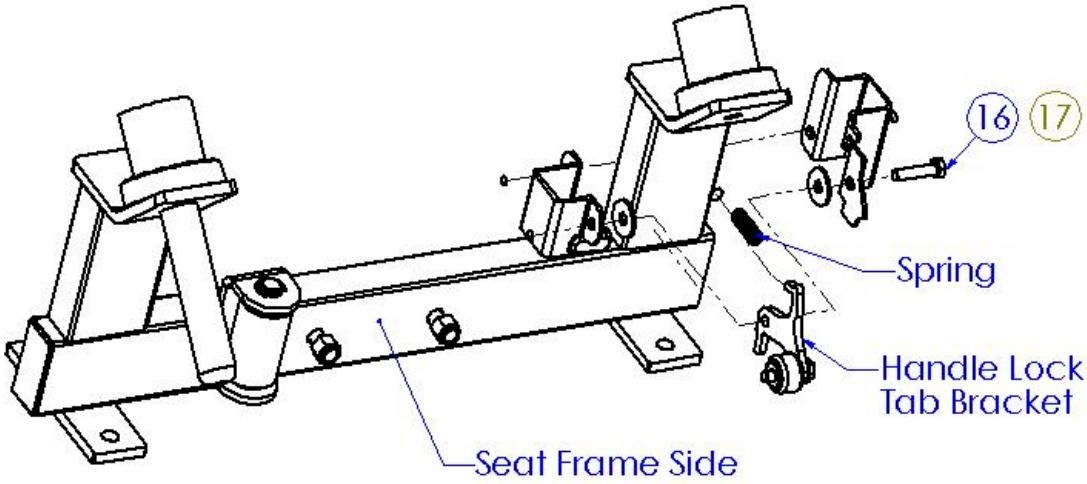
14. Disconnect the link by removing the bolt.

15. Cut the old rubber grip off. Note: Be careful not to scratch the paint.



16. Remove bolts from bracket.



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17. Assemble handle lock leaving the nuts loose so that the lock assembly can be vertically positioned. Attach the handle locking bracket to the frame while lining up the notch in the stop bracket with the handle.

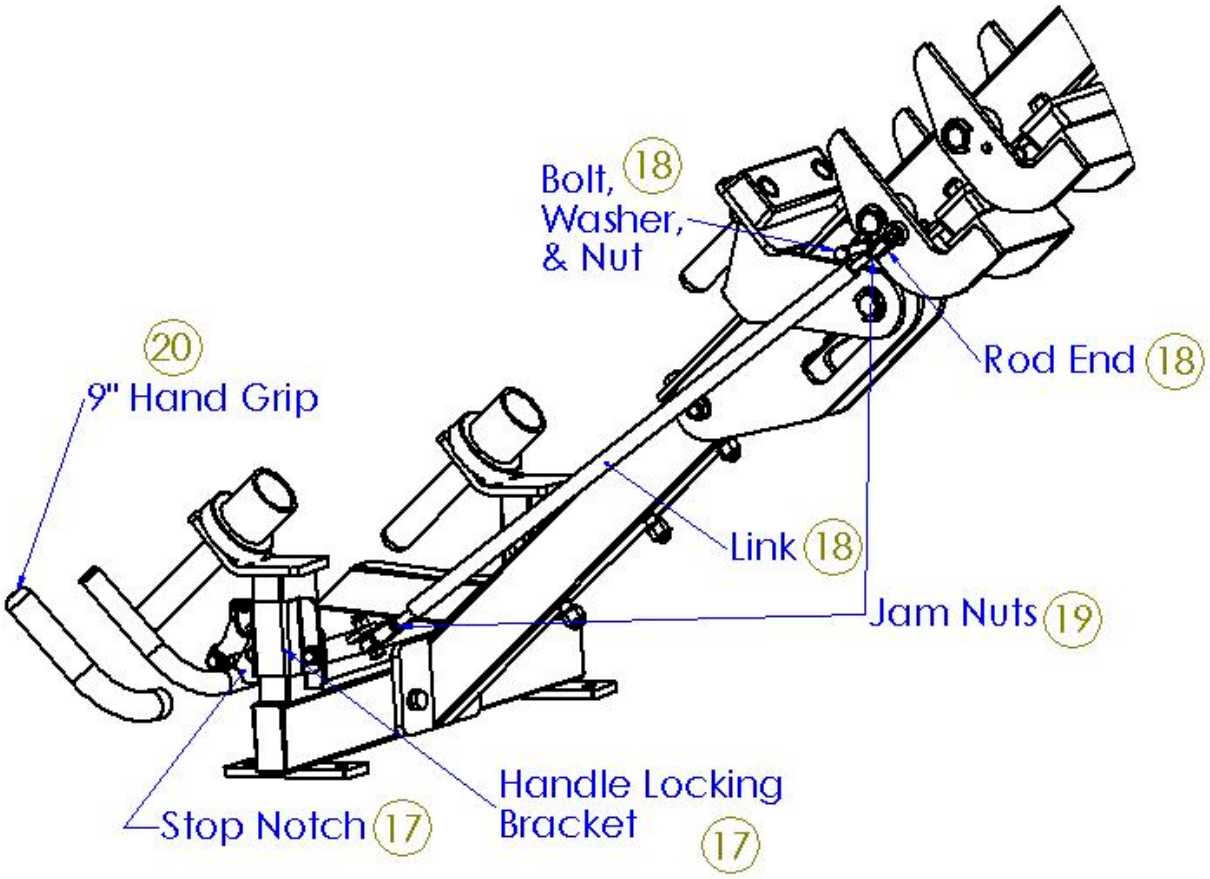
18. Adjust the tie rod ends so equal amounts of thread appear at each end of the tie rod, and then re-attach to handle.

19. Tighten the jam nuts on the tie rod.

20. Cut new 9” grip and install on handle.

21. After completing steps above:

    - Make sure bolts are tight.
    - Make sure the seat, handle, carriage, and stop operate properly.



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